

Work Order ID 145326

Thursday, May 05, 2016 1:33:25 PM

145326

Page 1

Item ID: D206-549-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: High Slope Avionics Console

Start Date: 5/12/2016 Start Qty: 3.00 ***3***

Cust Item ID:

Required Date: 5/17/2016 Req'd Qty: 3.00 ***3***

Customer:

Reference:

Approvals: Process Plan: MLS Date: MAY 06 2016 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev N/A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD206-549-013 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.09							
Quality Control									

MLS 1605-11
34
DAS 27 9-89
MAY 12 2016

DAS 6 9-89
DAS 28 9-89
MAY 09 2016

34
DAS 27 9-89
MAY 12 2016

Work Order ID 145326

Thursday, May 05, 2016 1:33:25 PM

145326

Page 2

Item ID: D206-549-013

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: High Slope Avionics Console

Start Date: 5/12/2016 Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/17/2016 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-549-013 Location: <u>20</u> PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.30							
Quality Control									

Y3

MAS
27
9-00

MAY 12 2016

MAY 12 2016

MCS

MAY 12 2016

MCS

Picklist Print

Thursday, May 05, 2016 1:33:28 PM

Page 1

Work Order ID: 145326

145326

Parent Item: D206-549-013

D206-549-013

Parent Item Name: High Slope Avionics Console

Start Date: 5/12/2016

Required Date: 5/17/2016

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A New Issue 06-01-03 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS27039-1-08

Purchased

No

110

Each

269.0000

14

42

MS27039-1-08

Screw

Location

Loc Qty

Loc Code

FP001

83

m128636

83

GA

73

125654

2

m128636

71

ST281

113

m134502

113

D206-547-043

Manufactured

No

120

Each

4.0000

1

3

D206-547-043

Console High Slope

Location

Loc Qty

Loc Code

ST371

4

131764

4

D206-547-11

Manufactured

No

120

Each

6.0000

2

6

D206-547-11

Angle, Console

Location

Loc Qty

Loc Code

ST248

6

131958

6

DAS
27
9-89

DAS
6
9-89

DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

DAS
6
9-89

DAS
28
9-89

MAY 09 2016

Picklist Print

Thursday, May 05, 2016 1:33:28 PM

Page 2

Work Order ID: 145326

145326

Parent Item: D206-549-013

D206-549-013

Parent Item Name: High Slope Avionics Console

Start Date: 5/12/2016

Required Date: 5/17/2016

Start Qty: 3.00

Required Qty: 3.00

D2163 Manufactured No

120

Each

55.0000

1

3

D2163

Cap Angle

DAS

6

9-89

BAS
27
9-89

Location

Loc Qty

Loc Code

ST004

22

37740

12

86960

10

ST012a

33

104655

33

3

DAS
28
9-89

MS20470AD4-5

Purchased

No

120

Each

2,600.000

28

84

MS20470AD4-5

RIVET, UNIVERSAL HEAD

BAS
27
9-89

Location

Loc Qty

Loc Code

CCK004

1782

m134654

1782

GA

768

m133860

768

ST310

50

m133860

50

84

DAS
6
9-89

DAS
28
9-89

MAY 09 2016

Picklist Print

Thursday, May 05, 2016 1:33:28 PM

Page 3

Work Order ID: 145326

145326

Parent Item: D206-549-013

D206-549-013

Parent Item Name: High Slope Avionics Console

Start Date: 5/12/2016

Required Date: 5/17/2016

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0332J

Purchased

No

120

Each

1,116.000

14

42

NAS1149D0332.J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

26

m133988

26

GA

60

m132677

60

ST260a

1000

m134502

1000

ST264

24

m133988

24

DAS
6
9-89

MAY 09 2016

DAS
28
9-89

42

REFERENCE ONLY

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-549-011	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D206-549-013	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-015	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m
D407-549-017	2 lbs	0 in	0 lbs-in	48.0 in	96.00 lbs-in
	0.907 kg	0 m	0 kg-m	1.22 m	1.11 kg-m

5. PARTS LIST

-011	-013	-015	-017	Part Number	Description
X				D206-549-011	LOW SLOPE CONSOLE INSTALLATION, 206
	X			D206-549-013	HIGH SLOPE CONSOLE INSTALLATION, 206
		X		D407-549-015	LOW SLOPE CONSOLE INSTALLATION, 407
			X	D407-549-017	HIGH SLOPE CONSOLE INSTALLATION, 407
REF	REF	REF	REF	D1038-58	FASTENER RAIL
REF	REF	REF	REF	D1038-58B	FASTENER RAIL, BLACK
1	1	1	1	D2163	CAP ANGLE
1				D206-547-041	206 LOW SLOPE CONSOLE ASSEMBLY
	1			D206-547-043	206 HIGH SLOPE CONSOLE ASSEMBLY
		1		D407-547-045	407 LOW SLOPE CONSOLE ASSEMBLY
			1	D407-547-047	407 HIGH SLOPE CONSOLE ASSEMBLY
2	2	2	2	D206-547-11	ANGLE
28	28	28	28	MS20470AD4-5	RIVET
14	14	16	16	AN960JD10L	WASHER
14	14	16	16	MS27039-1-08	SCREW

• COPYRIGHT © 2001 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A

Date: 01.02.08